

RACK & PINION HONDA, ACURA

QTY	DESCRIPTION
1	O-RING, PISTON BACK-UP
1	O-RING, PORT VALVE HOUSING
1	O-RING, RETAINER
2	O-RING, CYLINDER CAP
1	O-RING, RACK GUIDE
1	O-RING, UPPER PINION COVER
2	O-RING, VALVE BODY ORIFICE
1	O-RING, CONTROL VALVE
2	O-RING, PORT ORIFICE (SEE NOTE)
2	O-RING, PORT ORIFICE (SEE NOTE)
1	O-RING, RACK CYLINDER TUBE
2	BELLOW CLAMPS (NOT PICTURED)
1	PISTON SEAL
2	RACK SEALS
1	UPPER PINION SEAL
1	CAP O-RING GASKET (NOTE)
2	PORT SEAL O-RING GASKET
1	MYLAR SHEET

NOTES

Inspect valve body and its components for scratches, burs, or rough edges. The cut off valve and control valve are sized to fit valve body. If replacement is necessary, make sure new valve has same identification mark on it.

Before installing valve body unit to rack assembly, make sure control valve moves easily in either direction and moves back to neutral position.

A sheet of mylar has been provided in kit for assembly purposes. This must be wrapped around rack teeth before installing rack seal if special tool is not available. This will prevent damage to inner lip when sliding seal over rack teeth.

Kit contains two (2) different sizes of port orifice o-rings depending on application which will be used.

Kit contains two (2) different style cap o-ring gaskets depending on application which will be used.

Two (2) piston sealing rings are provided in this kit. The thinner ring is used on 1986 units. It is important that the correct replacement is used. Do not attempt to replace one with the other.

