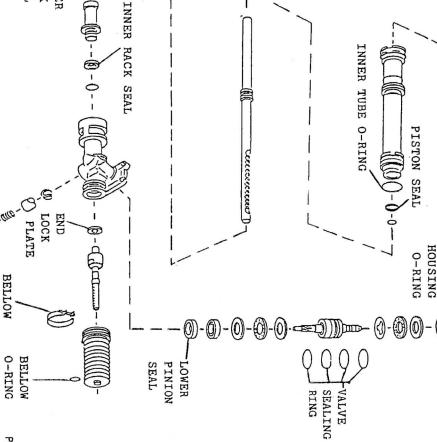
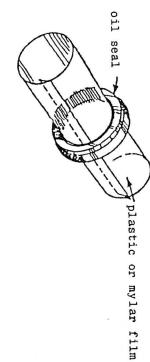


O-RING BELLOW



IMPORTANT RACK SEAL INFORMATION

Form the piece of plastic film into a ring Make sure the plastic film overlaps itself. and slide it into the middle of the oil seal.

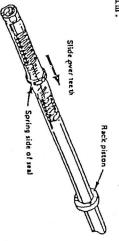


PINION

Now carefully slide the plastic film and oil seal onto the rack, while keeping the oil seal side of the seal towards the rack piston. at the middle of the plastic film and the spring

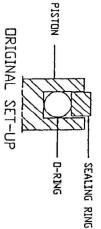
2

over the rack teeth, slide the oil seal off the After the oil seal and plastic sheet have passed



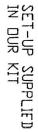
Your kit contains a sealing ring with a larger wall dimension (SEE FIGURE BELOW). This was o-ring was omitted and the sealing ring wall design which comes on the original units. The designed to replace a sealing ring and 0-ring the piston and case bore. increased to make-up the difference between

 ω



CLAMP

SEAL RACK OUTER



- PISTON

SEALING RING